

Date: Thursday, 5/3/2007 11:30:08 AM  
 User: Kim Johnston

## Process Sheet

|                       |  |                |                  |  |     |      |
|-----------------------|--|----------------|------------------|--|-----|------|
| Customer              | : CU-DAR001 Dart Helicopters Services                                    |                | Drawing Name     | : SADDLE FITTING, FWD (OUTBOARD/INBOARD) |     |      |
| Job Number            | : 32165  |                | Part Number      | : D2571                                  |     |      |
| Estimate Number       | : 10530  |                | Drawing Number   | : D2571 REV E                            |     |      |
| P.O. Number           | : N/A  |                | Project Number   | : N/A                                    |     |      |
| This Issue            | : 5/3/2007   | S.O. No. : N/A | Drawing Revision | : E                                      |     |      |
| Prsht Rev.            | : NC   |                | Material         | : N/A                                    |     |      |
| First Issue           | : N/A  |                | Due Date         | : 5/25/2007                              |     |      |
| Previous Run          | : 32076  |                | Qty:             | 12                                       | Um: | Each |
| Written By            | : <u>John</u>  |                | Comments         |  |     |      |
| Checked & Approved By | : <u>John</u> 05.03  |                | Comments         |  |     |      |
| Comment               | : Est: 102.10.02 Re-format; Change to Dwg Rev. D & incorporated D2572 KJ |                |                  |  |     |      |

## Additional Product

Job Number:



| Seq. #:  | Machine Or Operation: | Description :                                  |
|--|-----------------------|--|
| 1.0  | D6101007              | 7075-T7351 8.25X7.75X2.5<br><br>               |
| Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)<br>7075-T7351 8.25X7.75X2.5<br>Make from D6101-007 billet for D2571<br>Ensure that grain is along 7.75" length<br>Batch No: <u>B25353</u> <span style="float: right;"><u>ML 07/06/10</u></span>   |                       |  |
| 2.0  | HAAS1                 | HAAS CNC VERTICAL MACHINING #1<br><br>         |
| Comment: HAAS CNC VERTICAL MACHINING #1<br>Program Batch No: <u>32165</u> Double check by: <u>BL</u><br><br>1-Machine Step No 1 per Folio FA051 and inspect per attached Dimension Sheets<br>2-Machine Step No 2 per Folio FA051 and inspect per attached Dimension Sheets<br>3-Machine Step No 3 per Folio FA051 and inspect per attached Dimension Sheets<br>4-Deburr and remove all machining marks<br>5-Tumble to remove sharp edges.<br><br><span style="float: right;"><u>ML/E 07/06/10</u></span> |                       |  |
| 3.0  | MILLING CONV.         | CONVENTIONAL MILLING MACHINE<br><br>           |
| Comment: CONVENTIONAL MILLING MACHINE<br>Machine keyway as per dwg D2571 & D2572<br><br><span style="float: right;"><u>ML/E 07/06/10</u></span>  |                       |  |
| 4.0  | QC2                   | INSPECT PARTS AS THEY COME OFF MACHINE<br><br> |
| Comment: INSPECT PARTS AS THEY COME OFF MACHINE<br><br><span style="float: right;"><u>ML/E 07/06/10</u></span>   |                       |  |

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/06/19  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Thursday, 5/3/2007 11:30:08 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE FITTING, FWD (OUTBOARD/INBOARD)

Job Number: 32165

Part Number: D2571

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC8

SECOND CHECK



Comment: SECOND CHECK

SA 07.06.12

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

MS

07-06-12

7.0 POWDER COATING

POWDER COATING



m 104144

12

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

BL/m/07-06-18

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



fd

07/06/18

12

Comment: INSPECT POWDER COAT

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

EP 07/06/18 12

10.0 QC21

FINAL INSPECTION/W/O RELEASE



12

Comment: FINAL INSPECTION/W/O RELEASE

EP 07/06/19

Job Completion



U 07.06.19

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

|                                   |  |  |  |                    |  |
|-----------------------------------|--|--|--|--------------------|--|
| DART AEROSPACE LTD                |  |  |  | Work Order: 32165  |  |
| Description: Saddle, Fwd Outboard |  |  |  | Part Number: D2571 |  |
| Inspection Dwg: D2571 Rev. E      |  |  |  | Page 1 of 1        |  |

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

|               |       |       |                | Recorded Actual Dimensions |       |       |       |    |      |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim           | Min   | Max   | Go/No Go Gauge | 1                          | 2     | 3     | 4     | By | Date |
| A             | 0.438 | 0.443 | DT8682         | 0.440                      | 0.440 | 0.440 | 0.440 |    |      |
| B             | 1.745 | 1.755 |                | 1.745                      | 1.748 | 1.746 | 1.747 |    |      |
| C             | 3.495 | 3.505 |                | 3.498                      | 3.500 | 3.500 | 3.499 |    |      |
| D             | 1.745 | 1.755 |                | 1.745                      | 1.748 | 1.746 | 1.747 |    |      |
| E             | 7.990 | 8.010 |                | 8.002                      | 8.002 | 8.003 | 8.003 |    |      |
| F             | 0.490 | 0.510 |                | 0.497                      | 0.499 | 0.499 | 0.503 |    |      |
| G             | 0.257 | 0.262 | DT8683         | 0.260                      | 0.260 | 0.260 | 0.260 |    |      |
| H             | 0.375 | 0.380 | DT8684         | 0.377                      | 0.377 | 0.377 | 0.377 |    |      |
| I             | 0.490 | 0.510 |                | 0.496                      | 0.501 | 0.501 | 0.502 |    |      |
| J             | 1.174 | 1.184 |                | 1.175                      | 1.175 | 1.175 | 1.178 |    |      |
| K             | 0.558 | 0.578 |                | 0.565                      | 0.563 | 0.565 | 0.570 |    |      |
| L             | 1.174 | 1.184 |                | 1.175                      | 1.175 | 1.175 | 1.178 |    |      |
| M             | 1.490 | 1.500 |                | 1.495                      | 1.494 | 1.495 | 1.494 |    |      |
| N             | 2.495 | 2.505 |                | 2.497                      | 2.497 | 2.496 | 2.499 |    |      |
| O             | 3.869 | 3.879 |                | 3.870                      | 3.871 | 3.873 | 3.871 |    |      |
| P             | 0.115 | 0.135 |                | 0.125                      | 0.125 | 0.125 | 0.125 |    |      |
| Q             | 0.115 | 0.135 |                | 0.135                      | 0.135 | 0.135 | 0.135 |    |      |
| R             | 0.240 | 0.260 |                | 0.250                      | 0.249 | 0.249 | 0.249 |    |      |
| S             | 0.115 | 0.135 |                | 0.126                      | 0.129 | 0.127 | 0.131 |    |      |
| T             | 0.178 | 0.198 |                | 0.188                      | 0.188 | 0.188 | 0.188 |    |      |
| U             | 2.940 | 2.980 |                | 2.960                      | 2.960 | 2.960 | 2.960 |    |      |
| V             | 0.230 | 0.250 |                | 0.232                      | 0.234 | 0.237 | 0.239 |    |      |
| W             | 0.115 | 0.135 |                | 0.125                      | 0.122 | 0.123 | 0.131 |    |      |
| X             | 0.308 | 0.313 |                | 0.310                      | 0.309 | 0.309 | 0.309 |    |      |
| Y             | 0.760 | 0.765 |                | 0.765                      | 0.765 | 0.765 | 0.765 |    |      |
| Z             | 0.352 | 0.372 |                | 0.359                      | 0.364 | 0.364 | 0.364 |    |      |
| AA            | 0.470 | 0.530 |                | 0.500                      | 0.500 | 0.500 | 0.500 |    |      |
| AB            | 0.615 | 0.635 |                | 0.628                      | 0.629 | 0.628 | 0.624 |    |      |
| AC            | 0.053 | 0.073 |                | 0.063                      | 0.063 | 0.063 | 0.063 |    |      |
| AD            | 0.240 | 0.260 |                | 0.246                      | 0.245 | 0.248 | 0.248 |    |      |
| AE            | 1.375 | 1.395 |                | 1.388                      | 1.388 | 1.387 | 1.387 |    |      |
| AF            | 0.115 | 0.135 |                | 0.135                      | 0.135 | 0.135 | 0.125 |    |      |
| AG            | 0.240 | 0.280 |                | 0.260                      | 0.260 | 0.260 | 0.260 |    |      |
| AH            | 0.240 | 0.260 |                | 0.245                      | 0.244 | 0.247 | 0.248 |    |      |
| AI            | 2.000 | 2.020 |                | 2.003                      | 2.004 | 2.002 | 2.002 |    |      |
| AJ            | 0.023 | 0.043 |                | 0.033                      | 0.033 | 0.033 | 0.033 |    |      |
| Accept/Reject |       |       |                |                            |       |       |       |    |      |

|              |          |             |          |
|--------------|----------|-------------|----------|
| Measured by: | E        | Audited by: | SJ       |
| Date:        | 07/06/08 | Date:       | 07.06.08 |

| Rev | Date     | Change                                  | Revised by | Approved |
|-----|----------|---|------------|----------|
| A   |          | New Issue                               | RF         |          |
| B   | 02.09.24 | Re-format; Added Rev. D                 | KJ         |          |
| C   | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ         |          |
| D   | 05.05.05 | Added dimension AI                      | KJ/RF      |          |
| E   | 05.12.05 | Added dimension AJ                      | KJ/JLM     |          |

|                                   |              |             |
|-----------------------------------|--------------|-------------|
| DART AEROSPACE LTD                | Work Order:  | 32165       |
| Description: Saddle, Fwd Outboard | Part Number: | D2571       |
| Inspection Dwg: D2571 Rev. E      |              | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

|               |       |       |                | Recorded Actual Dimensions |       |       |       |    |      |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim           | Min   | Max   | Go/No Go Gauge | 1                          | 2     | 3     | 4     | By | Date |
| A             | 0.438 | 0.443 | DT8682         | 0.439                      | 0.439 | 0.439 | 0.439 |    |      |
| B             | 1.745 | 1.755 |                | 1.748                      | 1.748 | 1.748 | 1.749 |    |      |
| C             | 3.495 | 3.505 |                | 3.499                      | 3.499 | 3.499 | 3.500 |    |      |
| D             | 1.745 | 1.755 |                | 1.748                      | 1.749 | 1.748 | 1.749 |    |      |
| E             | 7.990 | 8.010 |                | 8.000                      | 7.999 | 8.001 | 8.000 |    |      |
| F             | 0.490 | 0.510 |                | 0.504                      | 0.504 | 0.505 | 0.506 |    |      |
| G             | 0.257 | 0.262 | DT8683         | 0.259                      | 0.259 | 0.259 | 0.259 |    |      |
| H             | 0.375 | 0.380 | DT8684         | 0.377                      | 0.377 | 0.377 | 0.377 |    |      |
| I             | 0.490 | 0.510 |                | 0.501                      | 0.501 | 0.501 | 0.502 |    |      |
| J             | 1.174 | 1.184 |                | 1.179                      | 1.178 | 1.178 | 1.179 |    |      |
| K             | 0.558 | 0.578 |                | 0.569                      | 0.570 | 0.569 | 0.570 |    |      |
| L             | 1.174 | 1.184 |                | 1.179                      | 1.178 | 1.179 | 1.179 |    |      |
| M             | 1.490 | 1.500 |                | 1.495                      | 1.494 | 1.494 | 1.495 |    |      |
| N             | 2.495 | 2.505 |                | 2.500                      | 2.499 | 2.499 | 2.500 |    |      |
| O             | 3.869 | 3.879 |                | 3.871                      | 3.871 | 3.871 | 3.871 |    |      |
| P             | 0.115 | 0.135 |                | 0.124                      | 0.127 | 0.126 | 0.126 |    |      |
| Q             | 0.115 | 0.135 |                | 0.135                      | 0.135 | 0.135 | 0.135 |    |      |
| R             | 0.240 | 0.260 |                | 0.249                      | 0.249 | 0.248 | 0.248 |    |      |
| S             | 0.115 | 0.135 |                | 0.131                      | 0.132 | 0.131 | 0.130 |    |      |
| T             | 0.178 | 0.198 |                | 0.188                      | 0.188 | 0.188 | 0.188 |    |      |
| U             | 2.940 | 2.980 |                | 2.966                      | 2.966 | 2.966 | 2.966 |    |      |
| V             | 0.230 | 0.250 |                | 0.239                      | 0.238 | 0.238 | 0.237 |    |      |
| W             | 0.115 | 0.135 |                | 0.130                      | 0.129 | 0.130 | 0.129 |    |      |
| X             | 0.308 | 0.313 |                | 0.309                      | 0.310 | 0.309 | 0.310 |    |      |
| Y             | 0.760 | 0.765 |                | 0.760                      | 0.760 | 0.760 | 0.760 |    |      |
| Z             | 0.352 | 0.372 |                | 0.365                      | 0.365 | 0.365 | 0.364 |    |      |
| AA            | 0.470 | 0.530 |                | 0.500                      | 0.500 | 0.500 | 0.500 |    |      |
| AB            | 0.615 | 0.635 |                | 0.621                      | 0.631 | 0.630 | 0.631 |    |      |
| AC            | 0.053 | 0.073 |                | 0.063                      | 0.063 | 0.063 | 0.063 |    |      |
| AD            | 0.240 | 0.260 |                | 0.246                      | 0.247 | 0.246 | 0.246 |    |      |
| AE            | 1.375 | 1.395 |                | 1.387                      | 1.388 | 1.386 | 1.387 |    |      |
| AF            | 0.115 | 0.135 |                | 0.126                      | 0.130 | 0.130 | 0.130 |    |      |
| AG            | 0.240 | 0.280 |                | 0.266                      | 0.256 | 0.255 | 0.255 |    |      |
| AH            | 0.240 | 0.260 |                | 0.248                      | 0.247 | 0.249 | 0.246 |    |      |
| AI            | 2.000 | 2.020 |                | 2.002                      | 2.003 | 2.000 | 2.001 |    |      |
| AJ            | 0.023 | 0.043 |                | 0.033                      | 0.033 | 0.033 | 0.033 |    |      |
| Accept/Reject |       |       |                |                            |       |       |       |    |      |

|              |          |             |          |
|--------------|----------|-------------|----------|
| Measured by: | CNL      | Audited by: | SN       |
| Date:        | 07/06/09 | Date:       | 07.06.12 |

| Rev | Date     | Change                                  | Revised by | Approved |
|-----|----------|---|------------|----------|
| A   |          | New Issue                               | RF         |          |
| B   | 02.09.24 | Re-format; Added Rev. D                 | KJ         |          |
| C   | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ         |          |
| D   | 05.05.05 | Added dimension AI                      | KJ/RF      |          |
| E   | 05.12.05 | Added dimension AJ                      | KJ/JLM     | SN       |

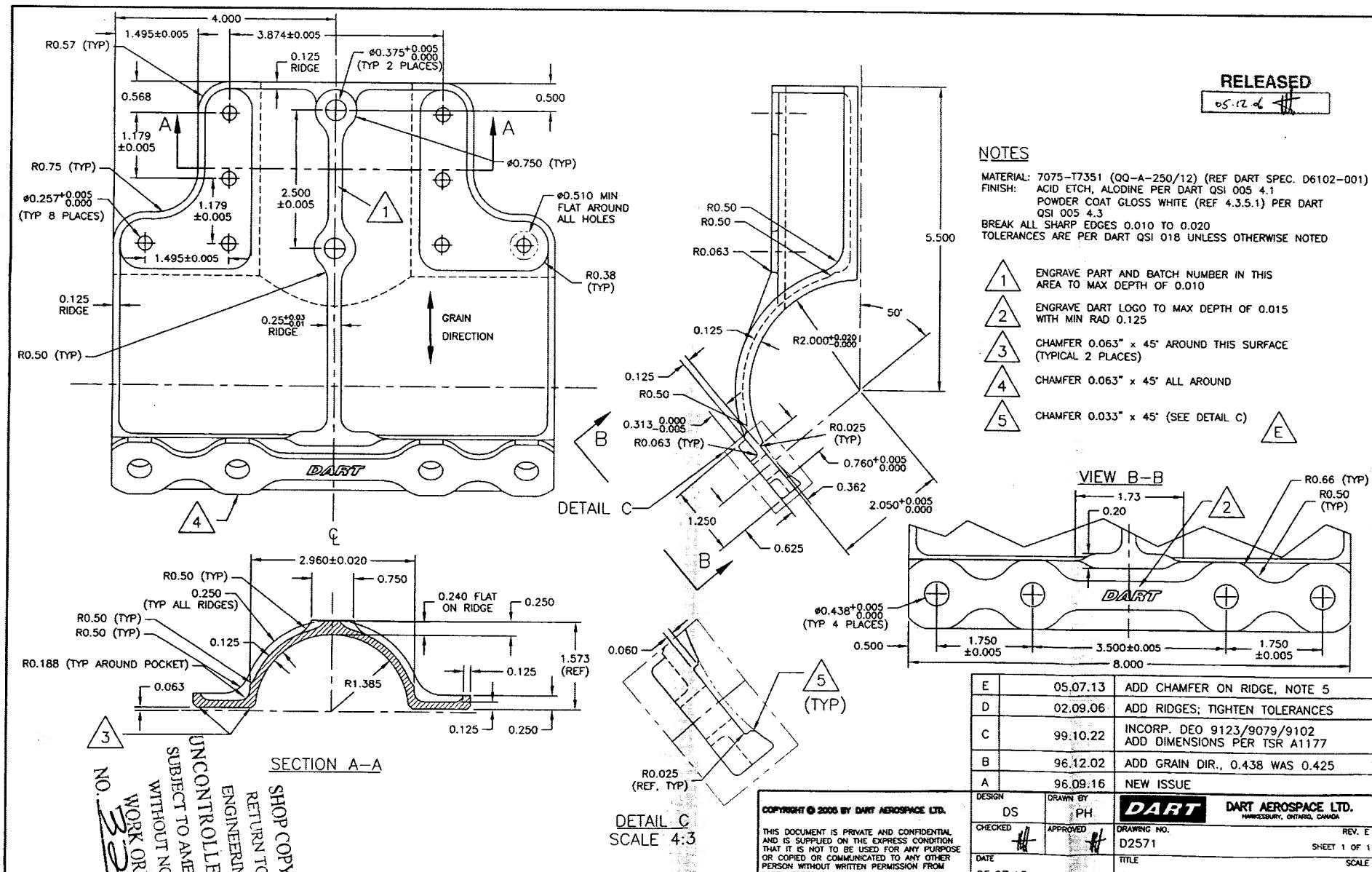
|                                   |              |             |
|-----------------------------------|--------------|-------------|
| DART AEROSPACE LTD                | Work Order:  | 32165       |
| Description: Saddle, Fwd Outboard | Part Number: | D2571       |
| Inspection Dwg: D2571 Rev. E      |              | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

|               |       |       |                | Recorded Actual Dimensions |       |       |       |    |      |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim           | Min   | Max   | Go/No Go Gauge | 1                          | 2     | 3     | 4     | By | Date |
| A             | 0.438 | 0.443 | DT8682         | 0.439                      | 0.439 | 0.439 | 0.439 |    |      |
| B             | 1.745 | 1.755 |                | 1.749                      | 1.748 | 1.749 | 1.749 |    |      |
| C             | 3.495 | 3.505 |                | 3.500                      | 3.499 | 3.499 | 3.499 |    |      |
| D             | 1.745 | 1.755 |                | 1.749                      | 1.748 | 1.749 | 1.749 |    |      |
| E             | 7.990 | 8.010 |                | 8.000                      | 7.999 | 8.001 | 8.001 |    |      |
| F             | 0.490 | 0.510 |                | 0.502                      | 0.504 | 0.503 | 0.503 |    |      |
| G             | 0.257 | 0.262 | DT8683         | 0.259                      | 0.259 | 0.259 | 0.259 |    |      |
| H             | 0.375 | 0.380 | DT8684         | 0.377                      | 0.377 | 0.377 | 0.377 |    |      |
| I             | 0.490 | 0.510 |                | 0.501                      | 0.500 | 0.500 | 0.501 |    |      |
| J             | 1.174 | 1.184 |                | 1.179                      | 1.179 | 1.179 | 1.179 |    |      |
| K             | 0.558 | 0.578 |                | 0.569                      | 0.570 | 0.570 | 0.569 |    |      |
| L             | 1.174 | 1.184 |                | 1.179                      | 1.179 | 1.179 | 1.179 |    |      |
| M             | 1.490 | 1.500 |                | 1.494                      | 1.495 | 1.495 | 1.495 |    |      |
| N             | 2.495 | 2.505 |                | 2.499                      | 2.500 | 2.499 | 2.500 |    |      |
| O             | 3.869 | 3.879 |                | 3.872                      | 3.872 | 3.872 | 3.872 |    |      |
| P             | 0.115 | 0.135 |                | 0.126                      | 0.126 | 0.125 | 0.124 |    |      |
| Q             | 0.115 | 0.135 |                | 0.135                      | 0.135 | 0.135 | 0.135 |    |      |
| R             | 0.240 | 0.260 |                | 0.251                      | 0.248 | 0.249 | 0.249 |    |      |
| S             | 0.115 | 0.135 |                | 0.130                      | 0.131 | 0.128 | 0.130 |    |      |
| T             | 0.178 | 0.198 |                | 0.188                      | 0.188 | 0.188 | 0.188 |    |      |
| U             | 2.940 | 2.980 |                | 2.966                      | 2.960 | 2.960 | 2.960 |    |      |
| V             | 0.230 | 0.250 |                | 0.236                      | 0.235 | 0.235 | 0.235 |    |      |
| W             | 0.115 | 0.135 |                | 0.127                      | 0.129 | 0.129 | 0.129 |    |      |
| X             | 0.308 | 0.313 |                | 0.310                      | 0.310 | 0.310 | 0.310 |    |      |
| Y             | 0.760 | 0.765 |                | 0.760                      | 0.760 | 0.760 | 0.766 |    |      |
| Z             | 0.352 | 0.372 |                | 0.364                      | 0.365 | 0.364 | 0.364 |    |      |
| AA            | 0.470 | 0.530 |                | 0.500                      | 0.500 | 0.500 | 0.500 |    |      |
| AB            | 0.615 | 0.635 |                | 0.632                      | 0.632 | 0.631 | 0.632 |    |      |
| AC            | 0.053 | 0.073 |                | 0.063                      | 0.063 | 0.063 | 0.063 |    |      |
| AD            | 0.240 | 0.260 |                | 0.245                      | 0.244 | 0.245 | 0.245 |    |      |
| AE            | 1.375 | 1.395 |                | 1.388                      | 1.387 | 1.388 | 1.388 |    |      |
| AF            | 0.115 | 0.135 |                | 0.130                      | 0.130 | 0.130 | 0.130 |    |      |
| AG            | 0.240 | 0.280 |                | 0.260                      | 0.260 | 0.260 | 0.260 |    |      |
| AH            | 0.240 | 0.260 |                | 0.245                      | 0.245 | 0.247 | 0.245 |    |      |
| AI            | 2.000 | 2.020 |                | 2.002                      | 2.001 | 2.002 | 2.001 |    |      |
| AJ            | 0.023 | 0.043 |                | 0.033                      | 0.033 | 0.033 | 0.033 |    |      |
| Accept/Reject |       |       |                |                            |       |       |       |    |      |

|              |           |             |           |
|--------------|-----------|-------------|-----------|
| Measured by: | <i>JW</i> | Audited by: | <i>SD</i> |
| Date:        | 07/06/10  | Date:       | 07-06-12  |

| Rev | Date     | Change                                  | Revised by                 | Approved |
|-----|----------|---|----------------------------|----------|
| A   |          | New Issue                               | RF                         |          |
| B   | 02.09.24 | Re-format; Added Rev. D                 | KJ                         |          |
| C   | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ                         |          |
| D   | 05.05.05 | Added dimension AI                      | KJ/RF                      |          |
| E   | 05.12.05 | Added dimension AJ                      | KJ/JLM <i>JK</i> <i>SD</i> |          |



UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. *3216*

ENGINEERING  
 RETURN TO  
 SHOP COPY